# ROLLING BEARING DEVICE FOR WHEEL WITH ROTATION SPEED DETECTION DEVICE

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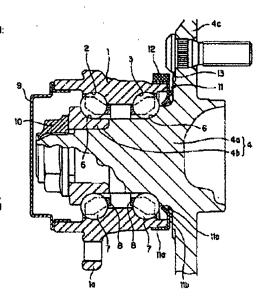
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#### Abstract of JP2002031147

PROBLEM TO BE SOLVED: To provide a rolling bearing device for wheel with rotation speed detection device capable of realizing a compact size in an axial direction. SOLUTION: In the rolling bearing device for wheel with rotation speed detection device, a sealing device 11 fixed to a vehicle outside side of an outer ring member is formed by a cylindrical part 11a engaged and fixed to an outer periphery surface of the outer ring member 1; a circular ring part 11b inwardly and radially extending along an end surface of the outer ring member 1 from an end portion of this cylindrical part 11a; and a lip 11c fixed to an end portion of this circular ring part 11b and contacted with an inner ring member 4. A rotation detection member 12 is integrally provided on an outer periphery surface of the cylindrical part 11a of the sealing device 11. A rotation member 13 to be detected is provided on a radial flange 4c of the inner ring member 4 such that it is opposed to this rotation detection member 12.



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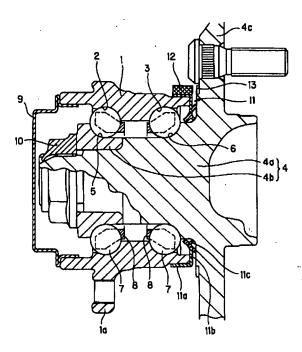
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#### (54) 【発明の名称】 回転速度検出装置付きホイール用転がり軸受装置

#### (57)【要約】

【課題】 軸方向にコンパクト化が可能となる回転速度 検出装置付きホイール用転がり軸受装置を提供するこ

【解決手段】 回転速度検出装置付きホイール用転がり 軸受装置において、外輪部材の車両外部側に固定された 密封装置11が、外輪部材1の外周面に嵌合固定される 円筒部11 aと、この円筒部11 a端部から外輪部材1 端面に沿って内径方向に延びる円輪部11bと、この円 輪部1116の端部に固定され内輪部材4に接触するリッ プ11 cとから形成され、上記密封装置11の円筒部1 1 a外周面に回転検出部材12が一体化されて設けられ ているとともに、この回転検出部材12に対向するよう 内輪部材4の半径方向フランジ4cに回転被検出部材1 3が設けられていることを特徴とする。



#### 【特許請求の範囲】

【請求項1】 内周面に複列の外輪軌道を有するととも に車体側に取り付けられる半径方向フランジが形成され た外輪部材と、外周面に上記外輪軌道と対向する内輪軌 道を有するとともに車輪側に取り付けられる半径方向フ ランジが車両外部側端部に形成された内輪部材と、上記 外輪軌道と内輪軌道間に保持器にて保持されて回転自在 に設けられた転動体と、外輪部材の車両内部側の端部に 固定されて外輪部材開放部を密閉するカバーと、外輪部 材の車両外部側の端部に固定された密封装置と、内輪部 材側に装着された回転被検出部材と、この回転被検出部 材に対向して外輪部材側に装着された回転検出部材とを 備えた回転速度検出装置付きホイール用転がり軸受装置 において、外輪部材に固定された密封装置は、外輪部材 の外周面に嵌合固定される円筒部と、この円筒部端部か ら外輪部材端面に沿って内径方向に延びる円輪部と、こ の円輪部の端部に固定され内輪部材に接触するリップと から形成され、上記密封装置の円筒部外周面に回転検出 部材が一体化されて設けられているとともに、この回転 検出部材に対向するよう内輪部材の半径方向フランジに 回転被検出部材が設けられていることを特徴とする回転 速度検出装置付きホイール用転がり軸受装置。

### 【発明の詳細な説明】

[0001]

【発明の属する技術分野】本発明は、自動車等に使用される回転速度検出装置付きホイール用転がり軸受装置に関する。

### [0002]

【従来の技術】従来、自動車等に使用される回転速度検出装置付きホイール用転がり軸受装置は、特開平8-285879号公報に記載のように、内周面に複列の外輪軌道を有するとともに車体側に取り付けられる半径方向フランジが形成された外輪部材と、外周面に上記外輪軌道と対向する内輪軌道を有するとともに車輪側に取り付けられる半径方向フランジが車両外部側端部に形成された内輪部材と、上記外輪軌道と内輪軌道間に保持器にて保持されて回転自在に設けられた転動体と、外輪部材の車両内部側の端部に固定されて外輪部材開放部を密閉するカバーと、外輪部材に装着された回転被検出部材に対向して外輪部材に固定された次に装着された回転検出部材とを備えている。

#### [0003]

【発明が解決しようとする課題】上記の従来の回転速度 検出装置付きホイール用転がり軸受装置においては、回 転検出部材が外輪部材に固定されたカバーと一体型とし て組み込まれているため、軸方向にスペースが必要とな り、軸方向のコンパクト化が難しかった。

【0004】本発明は、軸方向にコンパクト化が可能となる回転速度検出装置付きホイール用転がり軸受装置を

提供することを目的とする。

[0005]

【課題を解決するための手段】上記課題を解決する手段 として、内周面に複列の外輪軌道を有するとともに車体 側に取り付けられる半径方向フランジが形成された外輪 部材と、外周面に上記外輪軌道と対向する内輪軌道を有 するとともに車輪側に取り付けられる半径方向フランジ が車両外部側端部に形成された内輪部材と、上記外輪軌 道と内輪軌道間に保持器にて保持されて回転自在に設け られた転動体と、外輪部材の車両内部側の端部に固定さ れて外輪部材開放部を密閉するカバーと、外輪部材の車 両外部側の端部に固定された密封装置と、内輪部材側に 装着された回転被検出部材と、この回転被検出部材に対 向して外輪部材側に装着された回転検出部材とを備えた 回転速度検出装置付きホイール用転がり軸受装置におい て、外輪部材に固定された密封装置は、外輪部材の外周 面に嵌合固定される円筒部と、この円筒部端部から外輪 部材端面に沿って内径方向に延びる円輪部と、この円輪 部の端部に固定され内輪部材に接触するリップとから形 成され、上記密封装置の円筒部外周面に回転検出部材が 一体化されて設けられているとともに、この回転検出部 材に対向するよう内輪部材の半径方向フランジに回転被 検出部材が設けられていることを特徴とする。

#### [0006]

【発明の実施の形態】本発明の実施形態を図1に基づい て説明する。回転速度検出装置付きホイール用転がり軸 受装置は、内周面に複列の外輪軌道2,3を有するとと もに車体側に取り付けられる半径方向フランジ1 aが形 成された外輪部材1と、外周面に上記外輪軌道2,3と 対向する内輪軌道5,6を有するとともに車輪側に取り 付けられる半径方向フランジ4cが車両外部側端部に形 成された内輪部材4と、上記外輪軌道2,3と内輪軌道 5,6間に保持器8にて保持されて回転自在に設けられ た転動体7と、外輪部材1の車両内部側の端部に固定さ れて外輪部材開放部を密閉するカバー9と、外輪部材1 の車両外部側の端部に固定された密封装置11とを有す る。上記内輪部材4は、上記半径方向フランジ4cが形 成されたハブ軸部材4aとこのハブ軸部材4aの端部外 周面に嵌合された内輪4 bとから形成されており、この 内輪4 b 外周面およびハブ軸部材 4 a 周面に上記内輪軌 道5,6がそれぞれ形成されている。さらに、上記内輪 4 bはハブ軸部材4 aにナット10にて締結されてい る。

【0007】また、外輪部材1の車両外部側の端部に固定された密封装置11は、外輪部材1の外周面に嵌合固定される円筒部11aと、この円筒部11a端部から外輪部材1端面に沿って内径方向に延びる円輪部11bと、この円輪部11bの端部に固定され内輪部材4であるハブ軸部材4aに接触するリップ11cとから形成され、上記密封装置11の円筒部11a外周面に回転検出

部材12が一体化されて設けられている。この回転検出部材12に対向するよう内輪部材4の半径方向フランジ4c側面には回転被検出部材13が設けられ、この構成により軸受回転数が検出される。なお、上記回転検出部材12は、例えばホール素子式あるいは磁気抵抗素子式のアクティブ型センサ等が使用され、回転被検出部材13は、半径方向フランジ4c側面に直接形成された別部材を半径方向フランジ4cに装着したもの等、種々公知の構造が採用される。

#### [0008]

【発明の効果】この発明の回転速度検出装置付きホイール用転がり軸受装置は、外輪部材の車両外部側に固定された密封装置が、外輪部材の外周面に嵌合固定される円筒部と、この円筒部端部から外輪端面に沿って内径方向に延びる円輪部と、この円輪部の端部に固定され内輪部材に接触するリップとから形成され、上記密封装置の円筒部外周面に回転検出部材が一体化されて設けられているとともに、この回転検出部材に対向するよう内輪部材の半径方向フランジに回転被検出部材が設けられているため、軸受の軸方向のコンパクト化が可能となるとともに、回転検出部材の取扱いが容易となる。

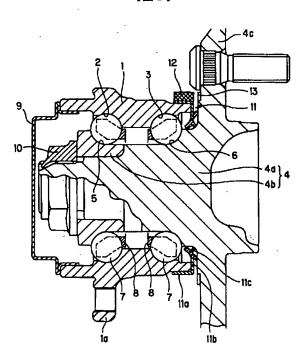
#### 【図面の簡単な説明】

【図1】本発明の一実施形態の軸受装置の要部断面図である。

#### 【符号の説明】

- 1 外輪部材
- 1a 半径方向フランジ
- 外輪軌道
- 3 外輪軌道
- 4 内輪部材
- 4 c 半径方向フランジ
- 5 内輪軌道
- 6 内輪軌道
- 7 転動体
- 8 保持器
- 9 カバー
- 10 ナット
- 11 密封装置
- 11a 円筒部
- 11b 円輪部
- 11c リップ
- 12 回転検出部材
- 13 回転被検出部材

#### 【図1】



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#### **CLAIMS**

# [Claim(s)]

[Claim 1]An outer ring member in which a radial flange attached to the body side while having an outer race track of a double row in inner skin was formed.

An inner ring member by which a radial flange attached to the wheel side while having the above—mentioned outer race track and an inner race track which counters in a peripheral face was formed in a vehicles outer side end.

A rolling element which was held with a cage and provided between the above-mentioned outer race track and an inner race track enabling free rotation.

Covering which is fixed to an end by the side of an inside of vehicles of an outer ring member, and seals an outer ring member releasing part.

A sealing device fixed to an end of a vehicles outer side of an outer ring member, rotation detected part material with which the inner ring member side was equipped, and rotation detector material which countered this rotation detected part material and with which the outer ring member side was equipped.

A sealing device which is a rolling bearing device for wheels with a rotational-speed-detection device provided with the above, and was fixed to an outer ring member, A body by which fit fixing is carried out to a peripheral face of an outer ring member, and a round ring part prolonged in an inner diameter direction along the outer ring member end face from this body end, While being formed from a lip which is fixed to an end of this round ring part, and contacts an inner ring member and uniting rotation detector material with a body peripheral face of the above-mentioned sealing device, Rotation detected part material is provided in a radial flange of an inner ring member so that this rotation detector material may be countered.

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#### DETAILED DESCRIPTION

[Detailed Description of the Invention] [0001]

[Field of the Invention] This invention relates to the rolling bearing device for wheels with a rotational-speed-detection device used for a car etc. [0002]

[Description of the Prior Art]Conventionally the rolling bearing device for wheels with a rotational-speed-detection device used for a car etc., The outer ring member in which the radial flange attached to the body side was formed like the statement to JP,8–285879,A while having an outer race track of a double row in inner skin, The inner ring member by which the radial flange attached to the wheel side was formed in the vehicles outer side end while having the above-mentioned outer race track and an inner race track which counters in the peripheral face, The rolling element which was held with the cage and provided between the above-mentioned outer race track and the inner race track enabling free rotation, Covering which is fixed to the end by the side of the inside of vehicles of an outer ring member, and seals an outer ring member releasing part, It has the sealing device fixed to the end of the vehicles outer side of an outer ring member, the rotation detected part material with which the inner ring member was equipped, and the rotation detector material with which covering which countered this rotation detected part material and was fixed to the outer ring member was equipped.

[0003]

[Problem(s) to be Solved by the Invention]In the above-mentioned conventional rolling bearing device for wheels with a rotational-speed-detection device, since rotation detector material was incorporated as covering fixed to the outer ring member, and an integral type, the space was needed for shaft orientations and miniaturization of shaft orientations was difficult.

[0004]An object of this invention is to provide the rolling bearing device for wheels with a rotational-speed-detection device which becomes shaft orientations miniaturizable. [0005]

[Means for Solving the Problem]An outer ring member in which a radial flange attached to the body side was formed as a means to solve an aforementioned problem while having an outer race track of a double row in inner skin, An inner ring member by which a radial flange attached to the wheel side was formed in a vehicles outer side end while having the above-mentioned outer race track and an inner race track which counters in a peripheral face, A rolling element which was held with a cage and provided between the above-mentioned outer race track and an inner race track enabling free rotation, Covering which is fixed to an end by the side of an inside of vehicles of an outer ring member, and seals an outer ring member releasing part, A sealing device fixed to an end of a vehicles outer side of an outer ring member, and rotation detected part material with which the inner ring member side was equipped, In a rolling bearing device for wheels with a rotational-speed-detection device provided with rotation detector material which countered this rotation detected

part material and with which the outer ring member side was equipped, a sealing device fixed to an outer ring member, A body by which fit fixing is carried out to a peripheral face of an outer ring member, and a round ring part prolonged in an inner diameter direction along the outer ring member end face from this body end, While being formed from a lip which is fixed to an end of this round ring part, and contacts an inner ring member and uniting rotation detector material with a body peripheral face of the above-mentioned sealing device, Rotation detected part material is provided in a radial flange of an inner ring member so that this rotation detector material may be countered. [0006]

[Embodiment of the Invention]The embodiment of this invention is described based on <u>drawing 1</u>. The rolling bearing device for wheels with a rotational-speed-detection device is provided with the following.

The outer ring member 1 in which the radial flange 1a attached to the body side while having the outer race tracks 2 and 3 of a double row in inner skin was formed.

The inner ring member 4 by which the radial flange 4c attached to the wheel side while having the above-mentioned outer race tracks 2 and 3 and the inner race tracks 5 and 6 which counter in a peripheral face was formed in the vehicles outer side end.

The rolling element 7 which was held with the cage 8 and provided between the above-mentioned outer race tracks 2 and 3 and the inner race track 5 and 6 enabling free rotation.

The covering 9 which is fixed to the end by the side of the inside of vehicles of the outer ring member 1, and seals an outer ring member releasing part, and the sealing device 11 fixed to the end of the vehicles outer side of the outer ring member 1.

The above-mentioned inner ring member 4 is formed from the inner ring of spiral wound gasket 4b which fitted into the outer-periphery-of-end side of the hub-spindle member 4a in which the above-mentioned radial flange 4c was formed, and this hub-spindle member 4a, and the abovementioned inner race tracks 5 and 6 are formed in this inner-ring-of-spiral-wound-gasket 4b peripheral face and a hub-spindle member 4a peripheral surface, respectively. The above-mentioned inner ring of spiral wound gasket 4b is concluded by the hub-spindle member 4a with the nut 10. [0007] The sealing device 11 fixed to the end of the vehicles outer side of the outer ring member 1, The body 11a by which fit fixing is carried out to the peripheral face of the outer ring member 1, and the round ring part 11b prolonged in an inner diameter direction along the outer ring member 1 end face from this body 11a end, It is formed from the lip 11c which is fixed to the end of this round ring part 11b, and contacts the hub-spindle member 4a which is the inner ring member 4, and the rotation detector material 12 is united with the body 11a peripheral face of the above-mentioned sealing device 11. The rotation detected part material 13 is formed in the radial flange 4c side of the inner ring member 4 so that this rotation detector material 12 may be countered, and bearing number of rotations is detected by this composition. The above-mentioned rotation detector material 12 is used by the Hall device type or magnetic-resistance-element-type active type sensor etc., for example, and the rotation detected part material 13, A publicly known structure is variously adopted that etc. with which the radial flange 4c was equipped in the gear tooth of the circumference good interval directly formed in the radial flange 4c side, or the separate member in which this gear tooth was formed.

[8000]

[Effect of the Invention] The rolling bearing device for wheels with a rotational-speed-detection device of this invention. The body to which fit fixing of the sealing device fixed to the vehicles outer side of an outer ring member is carried out in the peripheral face of an outer ring member, It is formed from the lip which is fixed to the round ring part prolonged in an inner diameter direction over an outer ring end from this body end, and the end of this round ring part, and contacts an inner ring member, While rotation detector material is united with the body peripheral face of the above-mentioned sealing device, Since rotation detected part material is provided in the radial flange of the inner ring member so that this rotation detector material may be countered, while becoming

miniaturizable [ the shaft orientations of a bearing ], the handling of rotation detector material becomes easy.

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# **TECHNICAL FIELD**

[Field of the Invention] This invention relates to the rolling bearing device for wheels with a rotational-speed-detection device used for a car etc.

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# **PRIOR ART**

[Description of the Prior Art]Conventionally the rolling bearing device for wheels with a rotational-speed-detection device used for a car etc., The outer ring member in which the radial flange attached to the body side was formed like the statement to JP,8-285879,A while having an outer race track of a double row in inner skin, The inner ring member by which the radial flange attached to the wheel side was formed in the vehicles outer side end while having the above-mentioned outer race track and an inner race track which counters in the peripheral face, The rolling element which was held with the cage and provided between the above-mentioned outer race track and the inner race track enabling free rotation, Covering which is fixed to the end by the side of the inside of vehicles of an outer ring member, and seals an outer ring member releasing part, It has the sealing device fixed to the end of the vehicles outer side of an outer ring member, the rotation detected part material with which the inner ring member was equipped, and the rotation detector material with which covering which countered this rotation detected part material and was fixed to the outer ring member was equipped.

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#### EFFECT OF THE INVENTION

[Effect of the Invention] The rolling bearing device for wheels with a rotational-speed-detection device of this invention. The body to which fit fixing of the sealing device fixed to the vehicles outer side of an outer ring member is carried out in the peripheral face of an outer ring member, It is formed from the lip which is fixed to the round ring part prolonged in an inner diameter direction over an outer ring end from this body end, and the end of this round ring part, and contacts an inner ring member, While rotation detector material is united with the body peripheral face of the above-mentioned sealing device, Since rotation detected part material is provided in the radial flange of the inner ring member so that this rotation detector material may be countered, while becoming miniaturizable [ the shaft orientations of a bearing ], the handling of rotation detector material becomes easy.

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### **TECHNICAL PROBLEM**

[Problem(s) to be Solved by the Invention] In the above-mentioned conventional rolling bearing device for wheels with a rotational-speed-detection device, since rotation detector material was incorporated as covering fixed to the outer ring member, and an integral type, the space was needed for shaft orientations and miniaturization of shaft orientations was difficult.

[0004] An object of this invention is to provide the rolling bearing device for wheels with a rotational-speed-detection device which becomes shaft orientations miniaturizable.

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#### **MEANS**

[Means for Solving the Problem]An outer ring member in which a radial flange attached to the body side was formed as a means to solve an aforementioned problem while having an outer race track of a double row in inner skin, An inner ring member by which a radial flange attached to the wheel side was formed in a vehicles outer side end while having the above-mentioned outer race track and an inner race track which counters in a peripheral face, A rolling element which was held with a cage and provided between the above-mentioned outer race track and an inner race track enabling free rotation, Covering which is fixed to an end by the side of an inside of vehicles of an outer ring member, and seals an outer ring member releasing part, A sealing device fixed to an end of a vehicles outer side of an outer ring member, and rotation detected part material with which the inner ring member side was equipped, In a rolling bearing device for wheels with a rotational-speeddetection device provided with rotation detector material which countered this rotation detected part material and with which the outer ring member side was equipped, a sealing device fixed to an outer ring member, A body by which fit fixing is carried out to a peripheral face of an outer ring member, and a round ring part prolonged in an inner diameter direction along the outer ring member end face from this body end, While being formed from a lip which is fixed to an end of this round ring part, and contacts an inner ring member and uniting rotation detector material with a body peripheral face of the above-mentioned sealing device, Rotation detected part material is provided in a radial flange of an inner ring member so that this rotation detector material may be countered. [0006]

[Embodiment of the Invention] The embodiment of this invention is described based on <u>drawing 1</u>. The rolling bearing device for wheels with a rotational-speed-detection device is provided with the following.

The outer ring member 1 in which the radial flange 1a attached to the body side while having the outer race tracks 2 and 3 of a double row in inner skin was formed.

The inner ring member 4 by which the radial flange 4c attached to the wheel side while having the above-mentioned outer race tracks 2 and 3 and the inner race tracks 5 and 6 which counter in a peripheral face was formed in the vehicles outer side end.

The rolling element 7 which was held with the cage 8 and provided between the above-mentioned outer race tracks 2 and 3 and the inner race track 5 and 6 enabling free rotation.

The covering 9 which is fixed to the end by the side of the inside of vehicles of the outer ring member 1, and seals an outer ring member releasing part, and the sealing device 11 fixed to the end of the vehicles outer side of the outer ring member 1.

The above-mentioned inner ring member 4 is formed from the inner ring of spiral wound gasket 4b which fitted into the outer-periphery-of-end side of the hub-spindle member 4a in which the above-mentioned radial flange 4c was formed, and this hub-spindle member 4a, and the above-mentioned inner race tracks 5 and 6 are formed in this inner-ring-of-spiral-wound-gasket 4b peripheral face and a hub-spindle member 4a peripheral surface, respectively. The above-mentioned

inner ring of spiral wound gasket 4b is concluded by the hub-spindle member 4a with the nut 10. [0007] The sealing device 11 fixed to the end of the vehicles outer side of the outer ring member 1, The body 11a by which fit fixing is carried out to the peripheral face of the outer ring member 1, and the round ring part 11b prolonged in an inner diameter direction along the outer ring member 1 end face from this body 11a end, It is formed from the lip 11c which is fixed to the end of this round ring part 11b, and contacts the hub-spindle member 4a which is the inner ring member 4, and the rotation detector material 12 is united with the body 11a peripheral face of the above-mentioned sealing device 11. The rotation detected part material 13 is formed in the radial flange 4c side of the inner ring member 4 so that this rotation detector material 12 may be countered, and bearing number of rotations is detected by this composition. The above-mentioned rotation detector material 12 is used by the Hall device type or magnetic-resistance-element-type active type sensor etc., for example, and the rotation detected part material 13, A publicly known structure is variously adopted that etc. with which the radial flange 4c was equipped in the gear tooth of the circumference good interval directly formed in the radial flange 4c side, or the separate member in which this gear tooth was formed.

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### **DESCRIPTION OF DRAWINGS**

[Brief Description of the Drawings]

[Drawing 1] It is an important section sectional view of the bearing device of one embodiment of this invention.

[Description of Notations]

- 1 Outer ring member
- 1a Radial flange
- 2 Outer race track
- 3 Outer race track
- 4 Inner ring member
- 4c Radial flange
- 5 Inner race track
- 6 Inner race track
- 7 Rolling element
- 8 Cage
- 9 Covering
- 10 Nut
- 11 Sealing device
- 11a Body
- 11b Round ring part
- 11c Lip
- 12 Rotation detector material
- 13 Rotation detected part material

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# **DRAWINGS**

